

## Reference Formula

Sample preparation date: 6/28/23 12:42 PM

### Fun 心曬防曬乳 (SPF 286★★★★★)

H231215-1

Description: This formula is a high-performance O/W sunscreen.

Use *Lenofier E2* along with *CETYL-STEARYL ALCOHOL (FAL1618) (30/70)* to emulsify a carefully selected combination of sunscreen ingredients, which includes *Parsol*® *ZX*, *Parsol*® *EHT*, and *PARSOL*® *Shield*. Additionally, incorporating *UCON 75-H-450* and *XIAMETER™ PMX-200 Silicone Fluid*, *2cSt* enhances the overall sensory experience of the product.

#### **FORMULA**

Phase	Ingredient (Trade Name)	Ingredient (INCI Name)	% By Weight	Function
W1	D.I Water	D.I Water	Up to 100%	Solvents
	TILAMAR® PDO with NØØVISTA™ <sup>2</sup>	Propanediol	1.00%	Moisturizer
	Cellosize™ PCG-10 <sup>1</sup>	Hydroxyethyl Cellulose	0.30%	Thickener
	EDTA-2NA	Disodium EDTA	0.05%	Chelating Agent
O1	Parsol <sup>®</sup> ZX <sup>2</sup>	Zinc Oxide, Triethoxycaprylylsilane	10.00%	Sunscreen Agent
	Parsol® EHT <sup>2</sup>	Ethylhexyl Triazone	5.00%	Sunscreen Agent
	ERCAREL AB 14	C 12-15 alkyl benzoate	10.00%	Sunscreen Solvent
	PARSOL® Shield <sup>2</sup>	Bis-Ethylhexyloxyphenol Methoxyphenyl Triazine	3.00%	Sunscreen Agent
	Lenofier E2 <sup>5</sup>	Glyceryl Stearate, Sorbitan Monoleate, Stearic Acid, Fatty Alcohol Polyoxyethylene (25) Ether	3.50%	Emulsifier
	CETYL-STEARYL ALCOHOL (FAL1618) (30/70) 14	Cetearyl Alcohol	1.00%	Co-Emulsifier
	ERCAREL TCC V 14	Caprylic/Capric Triglyceride	3.00%	Emollient
A	UCON 75-H-450 <sup>1</sup>	PEG/PPG-17/6 Copolymer	2.00%	Skin feel modifiers
	XIAMETER™ PMX-200 Silicone Fluid, 2cSt <sup>1</sup>	Dimethicone	Q.S.	Skin feel modifiers
		Phenoxyethanol,		
	Sharomix AM 20 <sup>25</sup>	Ethylexylglycerin, Didecyldimonium Chloride	1.00%	Preservative

Suppliers: 1. Dow Chemical; 2. DSM; 5. Leasun; 14. ErcaWilmar; 25. SHARON

Recommendations contained, herein this Reference Formula, are advisory only.

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### **PROCEDURE**

- 1. Prepare W1 phase and O1 phase separately and heat them to 80-85°C.
- 2. Pour the W1 phase into the O1 phase and homogenize using a high-speed homogenizer.
- 3. After cooling to below 40°C, add A phase one by one and homogenize.
- 4. Adding citric acid if necessary when pH value is lower than 7.

#### **SPECIFICATION**

APPEARANCE : Creamy

VISCOSITY : approx. 1560  $\pm$  10% (RVDV-E, RV4, 60rpm, 3 min, 25°C)

SPF : 286 Boots Star : 5

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