



Reference Formula

Sample preparation date: 4/12/23 12:42 PM

Farm to Face:Level up Cream

H230410-1

FORMULA

Phase	Ingredient (Trade Name)	Ingredient (INCI Name)	% By Weight	Function
O1	EMULPHARMA K10 RSPO MB ²⁵	Cetearyl Glucoside, Sorbitan Olivates, Cetearyl Alcohol	3.00%	Emulsifier
	EMULPHARMA K9 ¹⁴	Sorbitan Olivates	2.00%	Emulsifier
	GOLDEN NATURAL JOJOBA OIL GP ⁸	Simmondsia Chinensis (Jojoba) Seed Oil	7.00%	Moisturizer
	CETYL-STEARYL ALCOHOL (FAL1618) ¹⁴	Cetearyl Alcohol	0.30%	Co-Emulsifier
W1	D.I Water	D.I Water	Up to 100%	Solvents
	TILAMAR® PDO with NØØVISTA™ ²	Propanediol	1.00%	Emollient
	Cellosize™ PCG-10 ¹	Hydroxyethyl Cellulose	0.50%	Thickener
A	ORGANIC BAOBAB OIL COLD PRESS ²⁵	Adansonia Digitata Seed Oil	3.00%	Active
	Grapeseed Oil Cosmetic Grade ¹⁰	Vitis Vinifera Seed Oil / Helianthus Annuus Seed Oil	3.00%	Active
	dl-α-Tocopheryl Acetate ²	Tocopheryl Acetate	0.50%	Antioxidant
B	Lavender Oil ²⁰	Lavandula angustifolia oil	0.10%	Preservative
	Preservative	Preservative	Q.S.	

Suppliers: 1. Dow Chemical; 2. DSM; 8. Eco Oil; 10. Northstar Lipids; 14. ErcaWilmar; 20. S&S; 25. SHARON

PROCEDURE

1. Prepare Phase O1 and Phase W1 separately and heat to 70-75°C.
2. Add Phase W1 to Phase O1 and homogenize using a high-speed homogenizer.
3. Add Phase A one by one when the temperature is below 40°C and mix well.
4. Finally, add Phase B and stir until evenly distributed.

Recommendations contained, herein this Reference Formula, are advisory only.

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SPECIFICATION

APPEARANCE	: Creamy	
VISCOSITY	: approx. 7680 \pm 10%	(RVDV-E, RV5, 20rpm, 3 min, 25°C)
pH	: approx. 7.0 \pm 0.5	(25°C)

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