



Reference Formula

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Color Riche Moisturizing lipstick

EP-CC-L-0029A_V1

FORMULA

Phase	Ingredient (Trade Name)	Ingredient (INCI Name)	% By Weight	Function
O1	Performalene™ M 90 Wax ⁹	Synthetic Wax	7.00%	Thickener
	PERFORMA™ SW-84	Synthetic wax	5.00%	Thickener
	Synthetic Wax			
	Paracera™ M ¹¹	Paraffin; Cera Microcristallina	1.00%	Thickener
	Panalane® H-300E ^B	Hydrogenated Polyisobutene	6.00%	Emollient
	ERCAREL G 20 ¹⁴	Octyldodecanol	14.80%	Emollient
	Tegosoft OS ^C	Ethylhexyl Stearate	12.50%	Emollient
	ERCAREL TCC V ¹⁴	Caprylic/Capric Triglyceride	9.00%	Emollient
	P.P	Propyl Paraben	0.20%	Preservative
	O2	DOWSIL™ 556 Cosmetic Grade Fluid ¹	Phenyl Trimethicone	6.00%
Sweet Almond Oil Cosmetic Grade ¹⁰		Prunus amygdalus dulcis oil and Helianthus annuus seed oil	5.00%	Emollient
2502 Cosmetic Fluid ¹		Cetyl Dimethicone	5.00%	Emollient
A		Red No.6	Red No.6	2.00%
	Red No.7	Red No.7	6.00%	Pigment
	TiO2	Titanium Dioxide	2.00%	Pigment
	HallBrite®BHB	Butyloctyl Salicylate	2.00%	Dispersant
	ERCAREL AB ¹⁴	C12-C15 Alkyl Benzoate	8.00%	Dispersant
	ES-5300 Formulation Aid ¹	Lauryl PEG-10 Tris(trimethylsilyloxy)silylethyl Dimethicone	0.50%	Dispersant
	VALVANCE™ Touch 210 ²	Silica	3.00%	Skin feel modifiers
	Talc	Talc	5.00%	Skin feel modifiers
B	dl-α-Tocopheryl Acetate ²	Tocopheryl Acetate	0.50%	Antioxidant

Recommendations contained, herein this Reference Formula, are advisory only.

4F-3, No. 100, Sec. 1, Jia Feng 11th Rd., Chupei, Hsin-Chu Hsien 30273, Taiwan, R. O. C.

TEL No. : 886-3-657-9279 FAX No. : 886-3-657-9278

Website : www.essence-plus.com E-MAIL : service@essence-plus.com





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Suppliers: 1. Dow Chemical; 2. DSM; 9.Nu NCS Technologies; 10. Northstar Lipids;
11. Parameit; 14. ErcaWilmar; B. Lipo Chemicals; C. Evonik

PROCEDURE

1. Heat the O1 phase to dissolve it, and add the O2 phase.
 2. Phase A is ground and dispersed.
 3. Add phase A ,B to phase O1+O2, evenly disperse and fill the mold.
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