



Reference Formula

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Breeze Essence

EP-HC-C-0044A_V1

FORMULA

Phase	Ingredient (Trade Name)	Ingredient (INCI Name)	% By Weight	Function
W1	D.W	D.W	22.42%	
	Carbowax SENTRY PEG-400 ¹	Polyethylene Glycol	5.00%	Moisturizer
	Dow Dipropylene Glycol LO+ ¹	Dipropylene glycol	3.00%	Moisturizer
	Niacinamide PC ²	Niacinamide	0.50%	Active
	Pentavitin ²	Saccharide Isomerate, Aqua, Citric Acid, Sodium Citrate	0.20%	Active
	Alpaflor® Scutellaria AO ²	Scutellaria Alpina Flower/Leaf/Stem Extract, Citric Acid, Sodium Benzoate, Potassium Sorbate	0.50%	Active
	Microcare MTI	Methylisothiazolinone/ Iodopropynyl Butylcarbamate	0.18%	Preservative
W2	D.W	D.W	50.00%	
	ACULYN Excel ¹	Acrylates Copolymer	3.00%	Thickener (Aqueous)
	2511 Cosmetic Wax ¹	Bis-PEG-18 Methyl Ether Dimethyl Silane	3.00%	Moisturizer/ Skin feel modifiers
	TEA (99%)	Triethanolamine	q.s	Neutralizer
A	PEPPERMINT OIL ²³	MENTHA PIPERITA OIL	0.20%	Essence Oil
	CARBITOL™ Solvent JSQI ¹	Ethoxydiglycol	2.00%	Penetration/ Solubilizer
	Alcohol	Alcohol	10.00%	Skin feel modifiers

Suppliers: 1. Dow Chemical; 2. DSM; 23. Moemllhausen

PROCEDURE

1. Prepare Phase W1 and W2 separately.

Recommendations contained, herein this Reference Formula, are advisory only.

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2. Add Phase W1 into Phase W2.
3. Add mixed well Phase A.

SPECIFICATION

APPEARANCE	: Slightly Yellow Gel	
VISCOSITY	: approx. 913.3 \pm 10%	(RVDV-E, RV3, 60rpm, 3 min, 25°C)
pH	: approx. 7.03 \pm 0.5	(25°C)

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