



# Reference Formula

Created Date : 10/23/20 3:38 PM  
Last Save Date:3/22/21 2:14 PM

## SC Lipstick

EP-CC-L-0034A V1

### FORMULA

Phase	Ingredient (Trade Name)	Ingredient (INCI Name)	% By Weight
A	<b>Paracera™ 11946 (Paramelt)</b>	<b>Paraffin</b>	<b>10.00%</b>
	<b>Beeswax Care 164 (Paramelt)</b>	<b>Cera Alba</b>	<b>8.00%</b>
	<b>Paracera™ C 44 (Paramelt)</b>	<b>Copernicia Cerfera</b>	
		<b>Cera (and)</b>	<b>6.00%</b>
		<b>Paraffin/Synthetic Wax</b>	
	<b>ERCAREL TCC V (Erca Wilmar)</b>	<b>Caprylic/Capric Triglyceride</b>	<b>31.90%</b>
	<b>dl-<math>\alpha</math>-Tocopheryl Acetate (DSM)</b>	<b>Tocopheryl Acetate</b>	<b>0.10%</b>
	<b>Soft CG-100 (Elevance)</b>	<b>Hydrogenated Soybean Oil (and) Hydrogenated Soy Polyglycerides (and) C15-23 Alkanes</b>	<b>4.00%</b>
	<b>Macadamia Nut Oil Refined (Northstar Lipids)</b>	<b>Macadamia ternifolia seed oil</b>	<b>5.00%</b>
	B		
	<b>ERCAREL AB (Erca Wilmar)</b>	<b>C12-C15 Alkyl Benzoate</b>	<b>11.00%</b>
	ESTOL1543 (2EHP)	Ethylhexyl Palmitate	10.00%
	Pigment (Red)	Pigment	11.00%
C			
	<b>Beautysphaera SC (Lamberti)</b>	<b>PPG-17/IPDI/DMPA Copolymer, PEG/PPG-10/30 Copolymer</b>	<b>3.00%</b>

### PROCEDURE

1. Heat Phase A to 90-95°C till all the ingredients melt and mix well.
2. Disperse pigments in Phase B, then add to Phase A.
3. Finally add phase C to main tank.
4. Cool down to solidify.

Recommendations contained, herein this Reference Formula, are advisory only.

4F-3, No. 100, Sec. 1, Jia Feng 11th Rd., Chupei, Hsin-Chu Hsien 30273, Taiwan, R. O. C.

TEL No. : 886-3-657-9279 FAX No. : 886-3-657-9278

Website : [www.essence-plus.com](http://www.essence-plus.com) E-MAIL : [service@essence-plus.com](mailto:service@essence-plus.com)

