



Reference Formula

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眼線筆(85E) EP-CC-ES-0009A V1

FORMULA

Phase	Ingredient (Trade Name)	Ingredient (INCI Name)	% By Weight	Function
O1	Paracera® C 44¹¹	Paraffin, Copernicia Cerifera Cera, Paraffin synthetic	15.60%	Thickener
	Paracera® H¹¹	Cera Microcristallina	11.40%	Thickener
	Paracera® MW¹¹	Cera Microcristallina	2.00%	Thickener
	SW-8005 C30 Resin Wax¹	C30-45	2.00%	Thickener
		Alkyldimethylsilyl Polypropylsilsesquiox ane		
		Foral™ 85-E CG Hydrogenated Rosinate¹⁷	Glyceryl Hydrogenated Rosinate	3.00%
	FANCOL ID-CG	Isododecane	2.00%	Emollient
O2	PMX-0245	Cyclopentasiloxane	20.00%	Emollient
	Cyclopentasiloxane¹ MQ-1640 Flake Resin¹	Trimethylsiloxy Silicate (and) Polypropyl Silsesquioxane	20.00%	Film-forming
A	Iron Oxide - Black	Iron Oxide - Black	10.00%	Pigment
	Talc	Talc	8.00%	Skin feel modifiers
	ERCAREL AB¹⁴	C12-C15 Alkyl Benzoate	6.00%	Dispersant

Suppliers: 1. Dow Chemical; 11. Paramel; 14. Erca Wilmar

PROCEDURE

1. Heat phase O1 until dissolved.
2. Mix the ingredients in Phase O2 and heat to 50-60°C under stirring till all the ingredients melt.
3. Grind phase A (pigment) to make the dispersion uniform.
4. Add Phase O2+A to Phase O1.
5. Cool down to solidify.

Recommendations contained, herein this Reference Formula, are advisory only.

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